# **DMI Twin Shaft Mixer**

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The DMI mixer features an internal structure designed so that the space between the mixing tips is small, with a 60 degree angle of the arm arrangement and tip of the structure, corresponding to the round mixer surface. Thus, it is excellent for high strength concrete mixing and can create the perfect mixture within 30 seconds.





A liner made of an abra sion-resistant steel alloy forms as a paral lelogram structures that minimizes gap of the liner and tip. Thus, it is minimizing wo rn out of the tip.





These abrasion-resistant steel alloy tips are design ed to maximize mixing efficiency and minimize power loss.



They are attached to a specially-processed, hex agonal axis such that the mixing arms are placed at a 60 degree angle, and the space between the tips is small. This product is suitable for precision, high performance mixing.

### **Technical Data**

	Model	Dry Volume	Output Per Batch	Maximum Capacity		Standard
				Quality Concrete	Special Concrete	Drive
	DTSM-1000	1.9 <b>m³</b>	1.0 <b>m³</b>	60 <b>m³</b> /Hr	40 <b>m³/</b> Hr	18.5KW X 2
	DTSM-1500	2.5 m³	1.5 <b>m³</b>	90 <b>m³</b> /Hr	60 <b>m³/</b> Hr	30KW X 2
	DTSM-2000	3.3 <b>m³</b>	2.0 m³	120 <b>m³</b> /Hr	80 <b>m³</b> /Hr	37KW X 2
	DTSM-2500	4.4 m³	2.5 m³	150 <b>m³/</b> Hr	100 <b>m³/</b> Hr	45KW X 2
	DTSM-3000	5.0 <b>m³</b>	3.0 <b>m³</b>	180 <b>m³</b> /Hr	120 <b>m³/</b> Hr	55KW X 2
	DTSM-3500	5.6 <b>m³</b>	3.5 m³	210 <b>m³/</b> Hr	140 <b>m³/</b> Hr	55KW X 2
	DTSM-4000	7.5 m³	4.0 m³	240 <b>m³/</b> Hr	160 <b>m³/</b> Hr	75KW X 2
	DTSM-6000	11.5 m³	6.0 m³	360 <b>m³</b> /Hr	240 <b>m³/</b> Hr	110KW X 2

The capacities are based on Under 80mm gravel, slump 8cm, Strenghth 210kgf/cm² & 60batch/hour

## **Technical Summary**

### **DMI Mixer Mixing Principle**



1

The mixer's arm is elaborated with scientific precision such that the left and right arms work together to push the raw materials in an axial direction. The mixed components are received and reversed by opposing arms to ensure quality products.



2

Concrete inside the mixer is made to converge via the rotating power of the arms, and is then spread and distributed outside or inside based on a special arrangement of the tips that makes it possible to produce high-quality concrete.



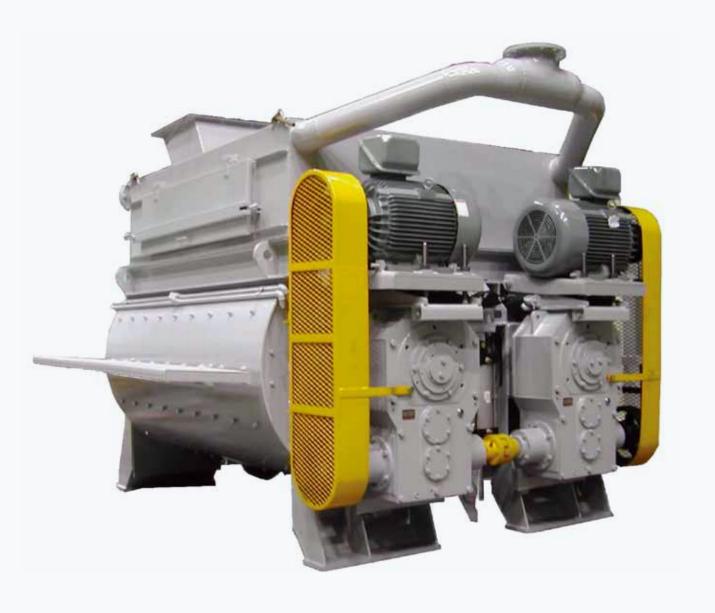
3

The central part of the mixer, which heavily consumes power, can cause a huge difference in the loading rate. However, this consumption is largely mitigated by the efficient arm arrangement angles used.

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**HIGH EFFICIENCY MIXER** 

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# **Technical Summary**

### **DMI Twin Shaft Mixer**

The DMI mixer provides globally-proven, excellent quality and performance.

It ensures excellent mixing quality in a short period of time, and an optical arrangement using minimal space is avail able, which enables convenient operation and management.



### Air and Oil Injection

An oiler is installed in 4 seal boxes, and oil is evenly injected on air flow from the control panel by a fully-automated remote system. This system is programmed to make sure a certain air pressure is automatically supplied, which maximizes the sealing effect, extends the life of the seal, and produces high-quality concrete.





#### **Seal Box**

The bearings in the seal boxes are designed to inject grease by manually. During the manufac turing process, after welding is completed, a boring processing is followed to assemble these bearings. Thus, it is precise.

The air and oil are injected by the internal left seal and grease is injected by the right. During mixing, this protects the Seal Box from the concrete (mortar) of the internal mixer and facilitates long-term use and management.





#### **Motor and Pulley**

A globally-recognized brand motor is moun ted on the mixer to provide the longest durability without the need for maintenance, ensuring optimal operation under various environmental conditions.

The DMI driving pulley applied special Tapper Bush. Thus, it is ensure short time to assem ble and replace with a wrench bolt.



#### **Gear Box**

A gear box developed dedicated for the DMI mixer determines input and output axes in the vertical direction, and bevel helical gear is also applied. Through the special processes of these gears, noise and vibration are sharply reduced.



#### Coupling

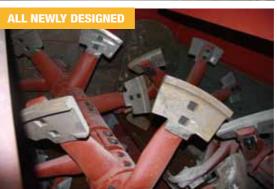
The DMI coupling corrects the errors in the balance between the two shafts through its precision processing. Also, it distributes the load of the shafts evenly to minimize the burden on the driving force. With the specially built parts included in the product, it is to prevent a backlash, and easier to replace parts.



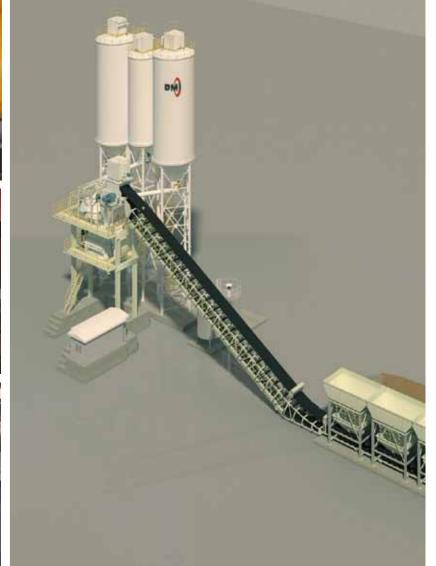
**HIGH STRENGH CONCRETE MIXER** 

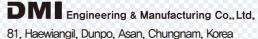
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